

Receiving Report

Date: 14/9/12
 Supplier: THYS.

Batch No: M130346
 Dart P/O: 25673

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☒
 Work Order 14/09/12

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	VMM PO Pouch B0						

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Item ID/GLWOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Total Received Quantity:	300.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,027.28
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 895642
Ship Date 10Sep14 at 14:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-719484- 1 Your PO # 25673
STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"

Heat Number Tag No
B200951-2 331229

Quantity PCS Wt LBS
160.00 SFT 5 319

2) Our Order PEC-719484- 2 Your PO # 25673
Part # ***** OFFERING .036" ***** Rel #
STAINLESS STEEL SHEET 304-2B
.0360 Nom X 48.0000" X 96.0000"

Heat Number Tag No
502403 331230

Quantity PCS Wt LBS
128.00 SFT 4 189

3) Our Order PEC-719484- 3 Your PO # 25673
ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" X 144.0000"

Heat Number Tag No
171104-6 331038

Quantity PCS Wt LBS
12 FT 1 28

TOTAL: Tags PCS Wt LBS
3 10 536

Heat Number *** Chemical Analysis ***
171104-6
502403
B200951-2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

ALUMINIUM - CAIRON - CUIVRE - PLASTIQUE - AGIER INOX
ALUMINIUM - BRASS - ZINCER - PIERRES - STAINLESS

10000 2119 1BDL 302

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 895642
Ship Date 10Sep14 at 14:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL 1 SKID GW 621 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
INVENTORY, SEPT. 18 & 19/2014. THERE WILL BE NO
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
OFFICE WILL REMAIN OPEN.

Page: 2 Last

ALUMINIUM - ALU - CUIVRE - PLASTIQUE - AGIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

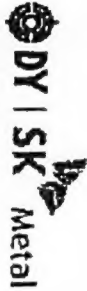
STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"
PART NO.

P.O./Rel 25673

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: 
Attn:

Certificate of Mill Test Results
BL PEC-895642-001
10Sept14
Pg 1/1



ODY | SK METAL
SALAM V. T. C. (LIMITED) LTD.

LOC NO: 1-110VSK-18.11
FINISH : 2B
ASTM A304/A304M ASME SA304/SA304M

Standard : KS D3698
Cold Rolled Stainless Steel
KS Approval No. : No. 1783

INSPECTION CERTIFICATE

DOC NO : DY-3K-12-417
CUSTOMER : OGBET Metals
Destination : Baltimore, Maryland, USA
COUNTRY OF ORIGIN : TURKEY

Coil No. (Heat No.)	Type (RTB)	Size	Weight(KG)		Mechanical Properties				Chemical Composition (%)									
			Net	Gross	Y.S. (kgf/cm ²)	T.S. (kgf/cm ²)	EL (%)	HV	C	Si	Mn	P	S	Ni	Cr	Cu		
1 B20044-1 DEP0011	304	0.018" X 48" X COIL	8,770	5,536	28	65	40	185	5.7	34	104	31	4	803	1810			
2 B20044-2 DEP0011	304	0.018" X 48" X COIL	8,787	5,455	30	66	41	186	5.7	34	104	31	4	803	1810			
3 B20044-3 DEP0011	304	0.038" X 48" X COIL	8,721	5,788	28	64	39	182	5.7	34	104	31	4	803	1818			
4 B20044-4 DEP0100	304	0.038" X 48" X COIL	8,487	5,752	28	67	48	188	5.7	34	104	31	4	803	1810			
5 B20044-5 DEP0130	304	0.038" X 48" X COIL	8,733	8,800	28	68	40	185	5.7	34	104	31	4	803	1810			
6 B20044-6 DEP0100	304	0.038" X 48" X COIL	8,442	5,506	30	65	40	185	5.7	34	104	31	4	803	1810			
7 B20044-7 DEP0141	304	0.038" X 48" X COIL	4,068	4,128	27	67	69	188	5.7	34	104	31	4	803	1810			
8 B20044-8 DEP0141	304	0.048" X 48" X COIL	5,482	5,512	30	68	60	183	5.7	34	104	31	4	803	1810			
9 B20044-9 DEP0144	304	0.048" X 48" X COIL	6,448	6,508	28	60	56	184	5.7	34	104	31	4	803	1810			
10 B20044-10 DEP0144	304	0.048" X 48" X COIL	6,167	6,188	27	64	57	183	5.7	34	104	31	4	803	1818			
11 B20044-11 DEP0079	304	0.048" X 48" X COIL	6,768	5,776	29	67	60	184	5.8	33	105	30	5	802	1810			
12 B20044-12 DEP0079	304	0.048" X 48" X COIL	8,725	5,748	30	66	40	184	5.8	33	105	30	5	802	1810			
13 B20044-13 DEP0079	304	0.048" X 48" X COIL	5,768	6,776	28	64	58	188	5.8	33	105	30	5	802	1810			
14 B20044-14 DEP0131	304	0.048" X 48" X COIL	4,306	4,316	37	60	58	187	5.8	38	102	30	6	805	1814			
15 B20044-15 DEP0131	304	0.018" X 48" X COIL	2,786	5,832	27	69	60	184	5.8	33	105	30	5	802	1818			
16 B20044-16 DEP0131	304	0.080" X 48" X COIL	8,373	7,044	36	63	57	185	5.8	33	105	30	5	802	1810			
17 B20044-17 DEP0131	304	0.080" X 48" X COIL	7,024	2,784	29	64	55	188	5.8	33	105	30	5	802	1810			
TOTAL			83,339	83,598														

Remarks :

WE CERTIFY THAT THE ABOVE MATERIAL HAS BEEN MADE IN OUR MILL IN ACCORDANCE WITH THE ORDER AND SPECIFICATION.

DATE: 02.10.2012

DAIVANCI
WEIR
LIFE
INSURANCE CO. LTD.
CHENNAI

Quality Control Manager

Remarks :
WE CERTIFY THAT THE ABOVE MATERIAL HAS BEEN MADE IN OUR MILL IN ACCORDANCE
WITH THE ORDER AND SPECIFICATION.

TEL : 80-282-801-1194

Date

02.10.2012

Quality Control Manager

DAVANTIS
MATERIALS
1000 N. 17th St.
Tulsa, OK 74103

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0360 Nom X 48.0000" X 96.0000"

PART NO. ***** OFFERING .036" *****

PO/Rel 25673

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEG-S95642-002


10Sep14

Pg 1/1

Signed by:

[Signature]

1945

Manufacturer / Fabricante / Herstellerwerk 		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000086214 / 2 Page / Pagina / Seite 1 / 1																					
1 ThyssenKrupp Drive; P.O. Box 13000; Calvert, AL 36513-1300 OLBERT METAL SALES LIMITED 909 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA		Customer/Ship to / Cliente / Besteller/Empfänger OLBERT METAL SALES LIMITED, MISSISSAUGA Customer's order number / N° de Pedido Cliente / Kundenbestell-Nr. TO-1945 Manufacturer's works order no. / N° de Pedido Manufactura / Werkauftrag-Nr. 901165623 / 005 Delivery note no. / N° de Entrega / Lieferanweisung Nr. 85287837 / 010 Product / Producto / Erzeugnis SHEET/HOJAS/BLECH Steel grade and quality / Acero / Stahlserie und Gütegruppe TYPE 304L/304																							
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/240M, ASME SA-240 Sec.II Part A Ed. 2013 ASTM A480/480M, ASME SA-480 Sec.II Part A Ed. 2013																									
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr. 		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 0.89 mm x 1,219.20 mm x 2,438.40 mm 0.0351 inch x 48.0000 inch x 96.0000 inch		Strainhardening procedure / Proceso de endurecimiento / Härtung AOD																					
Finch / Acabado / Ausführung Ilc / 2B																									
Packing-No. / N° de Embalaje / Pack-Nr. 	No. of pieces / Piezas / Stückzahl 	Actual weight / Peso actual / Ist-Gewicht 	Coil No. / Bobina No. / Band-Nr. 	Heat No. / Código / Schmelznr. 	Sample No. / N° de muestra / Proben-Nr. 																				
6123784	65	3,045 lb / 1,381 kg	733471	502403	1000182178																				
6123785	65	3,056 lb / 1,386 kg	733471	502403	1000182178																				
Sum / Suma / Summe		130	6,101 lb / 2,767 kg																						
Heat / Código / Schmelz 502403		Country of heat / País de origen / Erzeugnisland USA																							
Chemical composition / Composición Química / Chemische Zusammensetzung <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Mo</th> <th>% Ni</th> <th>% N</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.024</td> <td>0.38</td> <td>1.55</td> <td>0.028</td> <td>0.0010</td> <td>18.08</td> <td>0.27</td> <td>8.04</td> <td>0.058</td> <td>0.40</td> </tr> </tbody> </table>		% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu	0.024	0.38	1.55	0.028	0.0010	18.08	0.27	8.04	0.058	0.40				
% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu																
0.024	0.38	1.55	0.028	0.0010	18.08	0.27	8.04	0.058	0.40																
Sample / Muestra / Probe TRANSVERSE																									
Inspection lot / Lote de inspección / Prüflot 		Y30.2% PSI / MPa	TS PSI / MPa	EL. A2" %	HRB																				
1000182178		39,304 / 271	92,240 / 638	57.1	82																				
1000182179		39,449 / 272	92,095 / 635	56.1	82																				
Dimensions - surface / Dimensiones - Superficie / Maße - Oberfläche: Test of identity (spectral analysis) / Control de identidad (análisis espectrográfico) / Vernechtungsprüfung (Spektralanalyse): HEAT - TREATMENT: 1020°F/AIR No welding or weld repairs were performed on this material No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2011/65/EU Compliant Product manufactured in the USA Country of Heat as per ISO 3166-1																									
Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001:2008 certified company Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt		The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die gemeldeten Werte entsprechen den gespeicherten Daten Andrew Faucett Phone: +1 261 829 3492 Name of expert / Nombre del experto / Name des Sachverständigen		Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 05/01/2014																					

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" x 144.0000"
PART NO.

P.O./Ref 25673

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

[Signature]

BL PEC-895642-003

10Sep14
Pg 1/1

Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST ASTM B221

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE: 1	DIE NUMBER S	DATE OF SHIPMENT Jul/28/2014	EXTRUDEX ORDER NO. 171104 - 6	MANIFEST NO. 311944
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-259749	7238	SALESMAN FORBES DODWELL	MADE IN CANADA	
SO DESCRIPTION 1"x2" FB	CUSTOMER PART NUMBER 7238-S	PART DESCRIPTION 1"x2" FB	CERTIFICATION MILL TEST ASTM B221-13		

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Jul/22/2014	42.40	37.00	14.00	88.8, 89.0, 89.0	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 2BX486 6061	0.61	0.14	0.21	0.02	0.89	0.07	0	0.01	0.01	0	0	0	0	0	0	0	0	0	0	Remainder 0.03

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

[Signature]

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M301518GA

PO / BATCH NO.: M130345 / P025673

DATE: SEP 12th, 2014

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.050"

QUANTITY RECEIVED: 5 PLS (160 sq')

THICKNESS RECEIVED: 0.045"

QUANTITY INSPECTED: 5 PLS 160 sq'

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	ASTM A240
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	B200951-2
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	M301518GA
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	M130345
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	1/5

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____
DATE: <u>16</u> <u>9-89 1465/12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M301S20G7A

PO / BATCH NO.: M130345 / PO 25673

DATE: SEP 12TH 2014

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.040"

QUANTITY RECEIVED: 4PCS (1285g)

THICKNESS RECEIVED: 0.038"

QUANTITY INSPECTED: 4PCS (1285g)

SHEET SIZE ORDERED: _____

QUANTITY REJECTED:

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM A240
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	502403
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	M301S20G7A
CORRECT M# ON THE MATERIAL	Y	N	M130345
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	n/g

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>16</u> <u>Q-80</u>		SIGNED OFF BY: _____	
DATE: <u>14/09/12</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B1.00 x 2.00

PO / BATCH NO.: M130345 / P025673

DATE: Sept. 12th, 2014

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 2.0 x 1.0

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 2.019 x 1.005

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: —

QUANTITY REJECTED: —

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	ASTM B 221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	171104-6
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	M6061 T6 B1.00 x 2.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	M130345
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	n/h

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>16</u>	SIGNED OFF BY: _____
DATE: <u>9-89</u> <u>14/09/12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.070	2024-T3 .070 sheet	9/17/2014 Yes 9/17/2014		48.00 sf	\$5.42	\$260.00
	MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 25.00\$ SKID INCLUDED IN PRICE OF MATERIAL						
	Line Total:						\$260.00
2	M2024T3S.090	2024-T3 .090 sheet	9/17/2014 Yes 9/17/2014		48.00 sf	\$5.76	\$276.50
	MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209						
	Line Total:						\$276.50

Note:

9/8/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB

Chantal Lavoie

FCA - (Free Carrier)

3 M304S18GA 304/316 .050 Sheet 9/15/2014 160.00
Yes
9/15/2014 sf

MATERIAL; AISI 304/316 SS SHEET ANNEALED
AS PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR
ASME SA240

\$4.03 \$645.21

Line Total: \$645.21

4 M304S20GA 304/316 .040 Sheet 9/15/2014 128.00
Yes
9/15/2014 sf

MATERIAL; AISI 304/316 SS SHEET ANNEALED
AS PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR
ASME SA240

\$3.21 \$410.88

Line Total: \$410.88

5 M6061T6S.032 6061-T6 Sheet 0.032" 9/15/2014 144.00
Yes
9/15/2014 sf

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

\$1.81 \$260.70

Note:

9/8/2014



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$260.70

6 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 9/15/2014
Yes
9/15/2014

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12.00 \$5.08 \$60.90
f

Line Total: \$60.90

7 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X 9/17/2014
0.250" Yes
9/17/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

24.00 \$13.75 \$330.00
f

Line Total: \$330.00

Note:

9/8/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB

Chantal Lavoie

FCA – (Free Carrier)

8 71401-45

PROCUREMENT
QUALITY CLAUSES

9/15/2014

1.00

\$0.00

\$0.00

No

9/15/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total:

\$0.00

PO Total:

\$2,244.19

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

9/8/2014